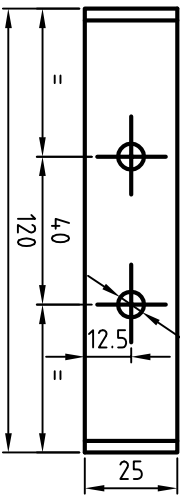
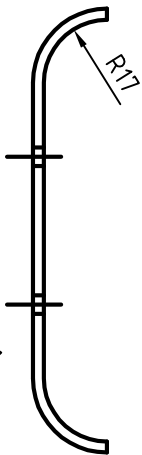


DETAIL - 3







DETAIL - 4

NOTE:
1. ALL STEEL PARTS SHOULD BE PRETREATED WITH REDOXIDE ZINC CHROME PRIMER (40µm THK.MIN) TO IS:2074-92 AND PAINTED WITH HIGH BUILD EPOXY (20µm THK.MIN) BLACK PAINT.

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227											
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)								QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.											
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96								STATUS:			

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

7	2		SPRING WASHER.	B6	IS: 3063-94, MATL=AISI 304 SS			
6	2		HEX. HEAD BOLT	M6x45 L	IS: 1364(P1)-2002 MATL=IS:1367(P14) Gr.A2-70 SS			
5	1		RUBBER PACKING	133 x 25 x 2 Thk.	POLYCHLOROPRENE			
4	1		BRACKET	138 x 25 x 3 Thk.	IS:2062-11 E250A			
3	2		PLATE	20 x 20 x 3 Thk.	IS:2062-11 E250A			
2	1		ANGLE	120 x 35 x 3 Thk.	IS:2062-11 E250A			
1	1		ANGLE ASSY. (ASSY. OF P2 & P3)					
SL.No.	QTY	PART / STOCK No.	DESCRIPTION		SIZE	COMPANY STD./I/S		Wt. (kg)
						MATERIAL		
▽					3 PHASE MEMU (IR)			
					PRODUCT			
					REF. DRG			
					MATERIAL			
▽					APPD	VS LAKSHMI	25/04/2019	
					TREAT.			
					SURFACE			
					TREAT.			
▽					TITLE			
					CLAMP ASSY.Ø25			
					(TRIPLE)			
▽					CHKD	S.JAYARAMU	25/05/2019	
					DRWN	J.K YADAV	25/04/2019	
					SCALE		SHEET	Wt.(kg)
							OF	0
ALT NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEM L LIMITED		ALT
						DRG No. 849-31001		

ROUGHNESS

5

4

3

2

1

A3